



Date: Friday, 8/3/2007 7:03:51 AM  
User: Jean-Luc Menard

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: X-BOLT SPACER
Job Number	: 33825		
Estimate Number	: 12323		
P.O. Number	: N/A	Part Number	: D34903
This Issue	: 8/3/2007 S.O. No. : N/A	Drawing Number	: D3490 REV A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : MACHINED PARTS	Drawing Revision	: A
Previous Run	: 33074	Material	: N/A
Written By	: <u>JLM/07.08.03</u>	Due Date	: 8/10/2007
Checked & Approved By	:	Qty:	352
Comment	: Est Rev:A New Issue 06-03-03 JLM	Um:	Each

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6R0750	6061-T6 Round Bar .750"
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Comment: Qty.: 0.2793 f(s)/Unit Total : 97.7550 f(s)  
6061-T6 .750" ROUND BAR  
(M6061T6R0750)  
Batch: 1103156

DIP 07/08/04 RD 07/08/07

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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Comment: HARDINGE CNC LATHE SMALL

1-TURN AS PER FOLIO FA629 & DWG D3490  
FOLIO REV: AA  
DWG REV: A

2-DEBURR AS REQUIRED

DIP 07/08/04 (305) RD 07/08/07 (352)

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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Comment: INSPECT PARTS AS THEY COME OFF MACHINE

DIP 07/08/04 (305) RD 07/08/07 (352)

4.0	QC8	SECOND CHECK
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Comment: SECOND CHECK

JLM/07.08.07

352

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock  
Location: \_\_\_\_\_

DIP 07/08/08 (352)

Date: Friday, 8/3/2007 7:03:51 AM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: X-BOLT SPACER

Job Number: 33825

Part Number: D34903

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



352

Comment: FINAL INSPECTION/W/O RELEASE

D 07/08/08

Job Completion

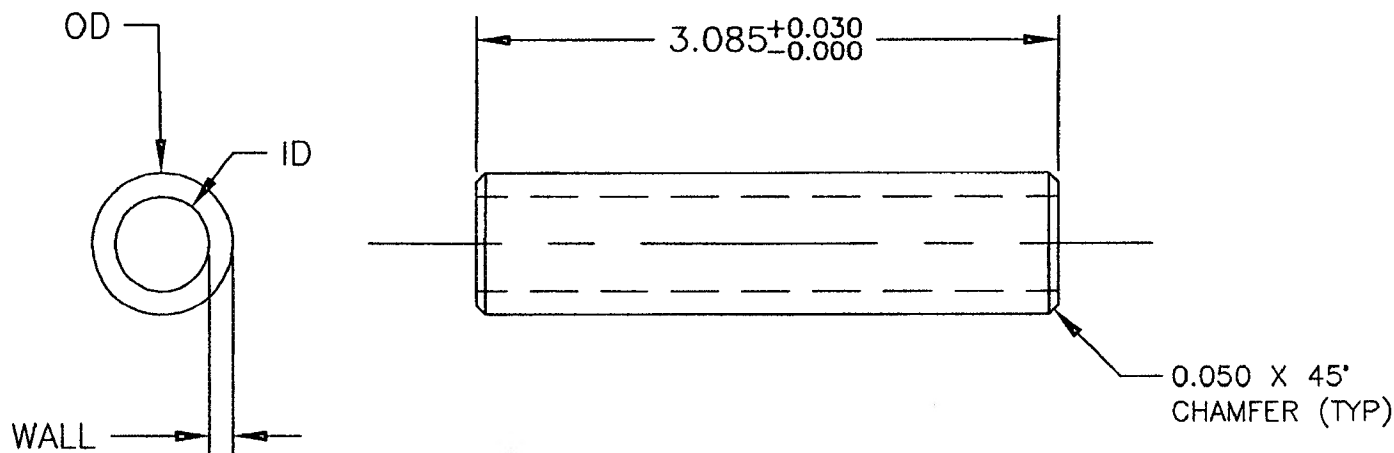


0207/08/08





DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3490	REV. A SHEET 1 OF 1
DATE 06.01.04		TITLE CROSS BOLT SPACER	SCALE NTS
A	06.01.04	NEW ISSUE	



**D3490-1/-3/-5 CROSS BOLT SPACER PARTS LIST**

PART NUMBER	OD	WALL	ID (REF)	MATERIAL SPEC
D3490-1	0.500	0.049	0.402	M6061T6T0.500W.049
D3490-3	0.750	0.080	0.591	M6061T6R0.750
D3490-5	0.313	0.058	0.197	M6061T6T0.313W.058

**D3490-1/-3/-5 CROSS BOLT SPACER**

- 1) MATERIAL: ALUMINUM 6061-T6 (QQ-A-200/8 OR QQ-A-225/8)
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED  
80-02-07

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